

# Development of some New Micronutrient Rich Blends of Edible Vegetable Oils

Hamid Nawaz Khan<sup>1\*</sup>, Jafar Salamat Khan<sup>1</sup>, Shakir Ali<sup>2</sup>, Kashif Hussain<sup>3</sup>, M. S Alam<sup>4</sup>, Anwar Habib<sup>5</sup>

<sup>1</sup>Department of Pharmacognosy and Phytochemistry, Research Laboratory, Faculty of Pharmacy, Jamia Hamdard (Hamdard University) Hamdard Nagar, New-Delhi-110062, India

<sup>2</sup>Department of Biochemistry, Faculty of Science, Jamia Hamdard (Hamdard University), Hamdard Nagar, New Delhi 110062; India

<sup>3</sup>Department of Pharmacy Doon College of Education, Sunderpur, Saharanpur (U.P)

<sup>4</sup>Department of Chemistry, Faculty of Science, Jamia Hamdard (Hamdard University), Hamdard Nagar, New Delhi 110062; India

<sup>5</sup>Majeedia Hospital, Jamia Hamdard (Hamdard University), Hamdard Nagar, New Delhi 110062; India

Article Info	Abstract
<b>Article History</b> <hr/> Received : 18-02-2011 Revised : 29-04-2011 Accepted : 30-04-2011 <hr/> <b>*Corresponding Author</b> <hr/> Tel : +91-9311186432 Fax : +91-1126059663 <hr/> Email: hamidrumi@gmail.com <hr/> ©ScholarJournals, SSR	<p>Fats and oils in the form of edible vegetable oils are integral to our diets, and comprises of an important source of calorie density in human diet. Besides, the edible vegetable oils have nutritional value and health benefits due to the presence of essential fatty acids and many micronutrients as unsaponifiable matter. The unsaponifiable matter of vegetable oils includes micronutrients such as tocopherols, tocotrienols, <math>\beta</math>-carotene, oryzanol, squalene etc, which have been reported for health benefits.</p> <p><b>Key Words:</b> Vegetable Blended Oil, Micronutrients, Tocols-(tocopherol, tocotrienols), Packaging, Storage Stability, RO-Rice bran Oil, MO-Mustard oil, MR-Mustard Rice bran oil blend</p>

## Introduction

Fats and oils in the form of edible vegetable oils are integral to our diets, and comprises of an important source of calorie density in human diet. Besides, the vegetable oils have nutritional value and health benefits due to the presence of essential fatty acids and many micronutrients as unsaponifiable matter such as tocopherols, tocotrienols,  $\beta$ -carotene, oryzanol, squalene etc, which have been reported for health benefits [1]. India occupies an important place in the world in production of major oilseeds [2].

However, their use is often limited by the presence of components that produces undesirable effects, if consumed in excess. For example, palm oil is rich in micronutrients but at the same time contains higher amounts of saturated fatty acid that are considered harmful in excess. Other oils such as rice bran oil in its crude form (and also refined form) has less saturated fatty acids and more micronutrients but is not acceptable to population due to its flavour and texture in crude form. Blending provides a solution to such problems. It cannot only dilute the effect of undesirable constituents (ex: erucic acid in mustard oil) but can also bring the advantage of micronutrients present in the blended oil [3]. In view of these facts, it was decided to formulate the edible vegetable oil blends that would be rich in micronutrients and at the same time would have other benefits such as the desired fatty acids. The specific micronutrients analyzed in this study include carotenes, tocopherol, tocotrienol, oryzanol, squalene, and phytosterols. The micronutrients were analyzed by the HPLC method [4]. The major vegetable oils commonly used in different regions of India are mustard oil (MO), and rice bran oil (RO) in the shelf life study of these blends.

## Materials and Methods

### Materials

Refined vegetable oils, mustard oil were purchased from the local market of Alaknanda New Delhi city; rice bran oil (physically refined, from Eastman Agro Mills, Ltd., New Delhi, India). Without added antioxidants, were obtained from M/S Marico Industries, Mumbai, India. All reagents used were of analytical grade.

### Vegetable oil blends preparation Base oils

Base oils rice bran oil was blended with mustard oil in the following weight ratios: (70:30). The procedure for blending was similar to that used earlier [5]. The blending oils (Rice bran oil) were chosen for their contents of nutritional interest, viz.

### Oil storage studies

Schaal oven test [6] was conducted to evaluate the effect of antioxidants against oxidation during the accelerated storage of oils. The storage tests were carried out on three different vegetable oils like (Base oils Rice bran oil were blended with mustard oil). Refined, bleached, deodorized rice bran oil. Oil samples were stored in uniform pet (Amber, Transparent) and tin containers at 35°C and 60°C for a definite period in an incubator. The following sets of samples were included in the study. The above experiments were repeated with mustard oil, rice bran oil and its blends. The retention of the micronutrient components, viz.,  $\beta$ -carotene, and other micronutrient components including tocopherols were analyzed once at the beginning and at the end of six months and one

year of storage, containers were used plastic bottles and tin containers [7].

#### *Micronutrient components determination*

Tocopherol contents of the initial and stored oils were determined after saponification of the oils and extraction of the unsaponifiable matter followed by colorimetric determination using Emmerie Engel procedure as reported in the vitamin E panel method [8] and expressed as mg/kg oil.  $\beta$ -Carotene content was determined by reversed-phase high pressure liquid chromatography (HPLC) (LC-6A; Shimadzu Corporation) using an instrument equipped with a UV detector (SPD-6A) and fitted with a  $\mu$ -Bondapack, 10  $\mu$ m C-18 column (4.6  $\times$  300 mm; Millipore, Milford, MA). The mobile phase was methanol/acetonitrile (1:1) at a flow rate of 1.0 mL/min, and the detector was set at 460 nm. A calibration curve using standard  $\beta$ -carotene was prepared in the range of 10–50 ng and used for the determination of  $\beta$ -carotene content of palm olein oil and its blends. All data were generated in quadruplicate from the two independent

duplicate stored samples and then average was calculated.

#### *Statistical analysis*

All experiments and measurements were carried out in triplicate. Analysis of variance and Tukeys studentized range test were performed on Statistical Analysis System to evaluate the significance of differences between mean values. Relationships of parameters were established using a linear regression method. Significance was accepted at the  $p < 0.05$  levels.

#### *Results and Discussion*

##### *Micronutrient composition of base oils and blending oils*

Micronutrient composition of the base oils, blending oils, and the blended oils are given in Table-1 and Table-2, these results are comparable to literature reports [5]. The tocopherol content of the oils used was in the range of 326–1508 ppm oil for the different oils. This study showed that there was a decrease in tocols content after one year's shelf life studies[8].

Table 1: Tocols analyzed in oil samples stored in different containers for six months at the 37°C field temperature

Oil	Fresh	Pet Bottle		Glass Bottle		Tin
		<u>Amber</u>	<u>Transparent</u>	<u>Amber</u>	<u>Transparent</u>	
MO	655.14	463.1	409.5	418.1	380.7	413.2
RO	1508.6	580.0	520.30	501	480.1	589.5
MR	1212.73	669	489.1	540.7	443.7	510.9

\*Values in ppm.

Table 2: Tocols analyzed in oil samples stored in different containers for six months in oven 60°C temperature

Oil	Fresh	Pet Bottle		Glass Bottle		Tin
		<u>Amber</u>	<u>Transparent</u>	<u>Amber</u>	<u>Transparent</u>	
MO	655.14	455.0	425.0	410.1	380.7	410.0
RO	1508.6	550.0	500.30	480.0	450.1	570.5
MR	1212.73	601.0	475.1	500.7	412.7	480.9

\*Values in ppm.

Table 3: Oryzanol in fresh oil samples and in samples stored in different containers at field temperature

Oil	Fresh	Pet Bottle		Glass Bottle		Tin
		<u>Amber</u>	<u>Transparent</u>	<u>Amber</u>	<u>Transparent</u>	
RO	6527.52	6213.57	6110.57	6125.33	6054.60	6212.3
MR	5931.17	5830.12	5720.23	5736.12	5612.87	5852.39

\*Values in ppm.

Table 4: Oryzanol in fresh oil samples and in samples stored in different containers in oven at 60°C temperature

Oil	Fresh	Pet Bottle		Glass Bottle		Tin
		<u>Amber</u>	<u>Transparent</u>	<u>Amber</u>	<u>Transparent</u>	
RO	6527.52	6013.57	5810.57	5825.33	5754.60	5712.3
MR	5931.17	5130.12	5020.23	4936.12	5212.87	5852.39

\*Values in ppm.

Table 5: Phytosterols in fresh oil samples and in samples stored in different containers under field temperature (% = ppm/10,000)

Oil	Fresh	Pet Bottle		Glass Bottle		Tin
		<u>Amber</u>	<u>Transparent</u>	<u>Amber</u>	<u>Transparent</u>	
MO	0.7874	0.7058	0.6564	0.7271	0.571	0.684
RO	1.6584	1.5680	1.2530	1.4530	1.2030	1.4850
MR	1.4341	1.3045	1.1565	1.2530	1.103	1.323

\* (% = ppm/10,000)

Table 6: Phytosterols in fresh oil samples and in samples stored in different containers on oven at 60°C temperature (% = ppm/10,000)

Oil	Fresh	Pet Bottle		Glass Bottle		Tin
		<u>Amber</u>	<u>Transparent</u>	<u>Amber</u>	<u>Transparent</u>	
MO	0.7874	0.6958	0.6464	0.7071	0.5310	0.6714
RO	1.6584	1.5080	1.1530	1.3530	1.2030	1.2850
MR	1.4341	1.2045	1.1065	1.2030	1.103	1.2023

\* (% = ppm/10,000)

**Storage behavior of base oils and blending oils**

The micronutrients data are presented in Table-1 and Table-2 respectively. Palm olein oil showed a regular trend. The micronutrients composition of oil blends were similar to their corresponding base and blending oils (Table-1 and Table-2). All micronutrients components decrease values of the vegetable oil and its blends, during storage were observed [5].

**Stability of micronutrient components during storage**

The contents of the micronutrient components, viz., oryzanol, tocopherol & tocotrienols, Phytosterols and  $\beta$ -carotene (Table-1 and Table-2) were assessed periodically. The contents of oryzanol and tocopherol (shown in the Table-1, Table-2) slightly change during process. The tocopherols content of base oils, blending oils, and their blends, viz., The results presented on the stability of micronutrient components, viz., oryzanol and tocopherols, show that under the conditions used in the study, packaged oils and their blends may retain appreciable amounts of these natural antioxidants and therefore may provide adequate nutrition. Various methods are available for the determination of  $\beta$ -carotene in vegetable oils and related products based on the analysis of unsaponifiable matter using reversed phase C-18 columns and methanol/acetonitrile/methylene chloride [9], methylene chloride/acetonitrile [10], and 90% methanol [11] as the mobile phases. In this study, the  $\beta$ -carotene content was determined by injecting the oil sample solution directly into the mobile phase. The palm olein oil used in this study contained about 50 ppm of  $\beta$ -carotene. The data in Table-4 indicate that  $\beta$ -carotene is relatively stable in palm olein oil and its blends at 35°C for the period of study (12–50%) under the test conditions. In contrast, a substantial instability of  $\beta$ -carotene was observed in the initial three month of storage at 60°C in the PO and its blends (11–50%) (Table-4). The type of the containers used for storage does not seem to exert any effect on the oryzanol content of the blend. There is no appreciable change in the content of phytosterols and oryzanol on long-

term storage in different containers, although tin containers retain slightly higher phytosterols and oryzanol on long-term storage. Tin containers retain slightly higher phytosterols and oryzanol than glass and pet bottles (Table-5, 6) [12]. However, there was a drastic change in tocopherols in MR, amber colored glass and pet bottles, which retained higher tocopherols as compared to transparent glass and pet bottles, retains the highest amount of tocopherols among all the containers.

**Conclusion**

Our study concluded that both the containers used for storage viz. Pet (Amber, Transparent) and Tin, are suitable for storage of various oils and their blends but tin provided slightly better results than pet-amber bottles. The results presented on the stability of micronutrient components, viz., oryzanol and tocopherols, show that under the conditions used in the study, packaged oils and their blends may retain appreciable amounts of these natural antioxidants and therefore may provide adequate nutrition.

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